

KH16P CRIMPER CHART

Hose	Fitting series	Die	Inch final crimp diameter \pm 0.005in	Die position	Approximate Gauge Setting
R1S-04	K2	14	0.645	FULL	2.38
R1S-04	STD	14	0.595	TO KNURL	1.11
R1S-06	K2	18	0.740	FULL	0.80
R1S-06	STD	18	0.725	TO KNURL	0.41
R1S-06	W	18	0.790	FULL	2.07
R1S-08	K2	21	0.905	FULL	1.99
R1S-08	STD	21	0.845	TO KNURL	0.46
R1S-08	W	21	0.920	FULL	2.37
R1S-10	STD	21	0.995	TO KNURL	4.27
R1S-10	W	28	1.150	FULL	1.21
R1S-12	STD	28	1.115	TO KNURL	0.32
R1S-12	W	28	1.215	FULL	2.86
R1S-16	STD	35	1.430	TO KNURL	1.32
R1S-16	W	35	1.625	FULL	6.28
R2S-04	K2	14	0.695	FULL	3.65
R2S-04	STD	14	0.645	TO KNURL	2.38
R2S-06	K2	18	0.815	FULL	2.70
R2S-06	STD	18	0.800	TO KNURL	2.32
R2S-06	W	21	0.845	FULL	0.46
R2S-08	K2	21	0.955	FULL	3.26
R2S-08	STD	21	0.910	TO KNURL	2.11
R2S-08	W	21	0.970	FULL	3.64
R2S-10	STD	21	1.030	TO KNURL	5.16
R2S-10	W	28	1.200	FULL	2.48
R2S-12	STD	28	1.190	TO KNURL	2.23
R2S-12	W	28	1.285	FULL	4.64
R2S-16	STD	35	1.507	TO KNURL	3.28
R2S-16	W	35	1.665	FULL	7.29
R16S-04	K2	14	0.670	FULL	3.02
R16S-04	STD	14	0.615	TO KNURL	1.62
R16S-06	K2	18	0.750	FULL	1.05
R16S-06	STD	18	0.740	TO KNURL	0.80
R16S-06	W	18	0.815	FULL	2.70
R16S-08	K2	21	0.915	FULL	2.24
R16S-08	STD	21	0.860	TO KNURL	0.84
R16S-08	W	21	0.945	FULL	3.00
R16S-10	STD	21	1.000	TO KNURL	4.40
R16S-10	W	28	1.178	FULL	1.92
R16S-12	STD	28	1.130	TO KNURL	0.70

R16S-12	W	28	1.230	FULL	3.24
R16S-16	STD	35	1.425	TO KNURL	1.20
R16S-16	W	35	1.555	FULL	4.50
R17-04	K2	14	0.630	FULL	2.00
R17-04	STD	14	0.565	TO KNURL	0.35
R17-06	K2	18	0.725	FULL	0.41
R17-06	STD	14	0.705	TO KNURL	3.91
R17-06	W	18	0.775	FULL	1.69
R17-08	K2	21	0.895	FULL	1.73
R17-08	STD	21	0.840	TO KNURL	0.34
R17-10	STD	21	0.995	TO KNURL	4.27
R17-10	W	28	1.170	FULL	1.72
R17-12	STD	28	1.140	TO KNURL	0.96
R17-12	W	28	1.275	FULL	4.39
R17-16	W	35	1.640	FULL	6.66
KT-04	K2	14	0.660	FULL	2.76
KT-04	STD	14	0.600	TO KNURL	1.24
KT-06	K2	18	0.760	FULL	1.30
KT-06	STD	18	0.750	TO KNURL	1.05
KT-06	W	18	0.800	FULL	2.32
KT-08	K2	21	0.925	FULL	2.50
KT-08	STD	21	0.860	TO KNURL	0.84
KT-08	W	21	0.950	FULL	3.13
KT-10	STD	21	0.985	TO KNURL	4.02
KT-10	W	28	1.170	FULL	1.72
KT-12	STD	28	1.150	TO KNURL	1.21
KT-12	W	28	1.240	FULL	3.50
KT-16	STD	35	1.455	TO KNURL	1.96
KT-16	W	35	1.545	FULL	4.24
R12-06	W	21	0.870	FULL	1.10
R12-08	W	21	1.010	FULL	4.65
R12-12	W	28	1.320	FULL	5.53
R12-12	WHP	35	1.430	FULL	1.32
R12-16	W	35	1.630	FULL	6.40
R12-16	WHP	35	1.710	FULL	8.43
4SK-10	W	28	1.290	FULL	4.77
4SK-12	W	28	1.330	FULL	5.78
4SK-12	WHP	35	1.440	FULL	1.58
4SK-16	W	35	1.670	FULL	7.42
4SK-16	WHP	35	1.720	FULL	8.69
R13-12	W	28	1.335	FULL	5.91
R13-12	WHP	35	1.490	FULL	2.85
R13-16	W	35	1.645	FULL	6.78
R13-16	WHP	35	1.740	FULL	9.20

R15-12	WHP	35	1.432	FULL	1.37
R15-16	WHP	35	1.740	FULL	9.20
R7-02	R7	8	0.355	TO KNURL	1.02
R7-03	R7	12	0.495	TO KNURL	0.57
R7-04	R7	14	0.580	TO KNURL	0.73
R7-04	STD	14	0.580	TO KNURL	0.73
R7-05	R7	14	0.630	TO KNURL	2.00
R7-06	R7	18	0.720	TO KNURL	0.29
R7-06	STD	18	0.720	TO KNURL	0.29
R7-08	R7	21	0.850	TO KNURL	0.59
R7-08	STD	21	0.850	TO KNURL	0.59
R7-12	R7	28	1.120	TO KNURL	0.45
R7-12	STD	28	1.120	TO KNURL	0.45
R7-16	R7	35	1.400	TO KNURL	0.56
R7-16	STD	35	1.400	TO KNURL	0.56
R8-03	STD	12	0.485	TO KNURL	0.32
R8-04	STD	14	0.580	TO KNURL	0.73
R8-06	STD	18	0.725	TO KNURL	0.41
R8-08	STD	21	0.830	TO KNURL	0.08
R18-04	STD	14	0.560	TO KNURL	0.22
R18-06	STD	18	0.740	TO KNURL	0.80
R18-08	STD	21	0.905	TO KNURL	1.99
R115-04	SST	8	0.355	TO KNURL	1.02
R115-05	SST	8	0.470	TO KNURL	3.94
R115-06	SST	12	0.546	TO KNURL	1.87
R115-06T	SST	14	0.580	TO KNURL	0.73
R115-08	SST	14	0.650	TO KNURL	2.51
R115-10	SST	18	0.715	TO KNURL	0.16
R115-12	SST	21	0.865	TO KNURL	0.97
R115-12T	SST	21	1.015	TO KNURL	4.78
R115-16T	SST	28	1.240	TO KNURL	3.50
R5-04	R5	12	0.535	TO KNURL	1.59
R5-05	STD	14	0.625	TO KNURL	1.88
R5-06	R5	14	0.705	TO KNURL	3.91
R5-08	R5	18	0.805	TO KNURL	2.45
R5-10	STD	21	0.915	TO KNURL	2.24
R5-12	R5	21	1.085	TO KNURL	6.56
R5-16	R5	28	1.240	TO KNURL	3.50
R5-20	R5	35	1.533	TO KNURL	3.94
HJK-04	K2	14	0.670	FULL	3.02
HJK-04	STD	14	0.634	TO KNURL	2.10
HJK-06	K2	18	0.785	FULL	1.94
HJK-06	STD	18	0.760	TO KNURL	1.30
R4-12	STD	28	1.235	TO KNURL	3.37

R4-12	W	28	1.330	FULL	5.78
R4-16	STD	35	1.465	TO KNURL	2.21
R4-16	W	35	1.650	FULL	6.91
KEH-04	K2	14	0.620	FULL	1.75
KEH-06	K2	18	0.725	FULL	0.41
KEH-08	K2	21	0.905	FULL	1.99
KEH-10	W	28	1.150	FULL	1.21
KEH-12	W	28	1.250	FULL	3.75
KEH-16	W	35	1.625	FULL	6.28
KHTR16S-04	K2	14	0.620	FULL	1.75
KHTR16S-06	K2	18	0.725	FULL	0.41
KHTR16S-08	K2	21	0.905	FULL	1.99
KHTR16S-10	W	28	1.150	FULL	1.21
KHTR16S-12	W	28	1.250	FULL	3.75
KHTR16S-16	W	35	1.625	FULL	6.28
KJW-04	K2	14	0.630	FULL	2.00
KJW-04	STD	14	0.560	TO KNURL	0.22
KJW-06	K2	14	0.700	FULL	3.78
KJW-06	STD	14	0.675	TO KNURL	3.15
KJW2-06	K2	18	0.735	FULL	0.67
KJW2-06	STD	18	0.715	TO KNURL	0.16
KJW2-08	K2	21	0.950	FULL	3.13
KJW2-08	STD	21	0.885	TO KNURL	1.48
KPL-04	STD	14	0.585	TO KNURL	0.86
KPL-06	STD	18	0.715	TO KNURL	0.16
KPL-08	STD	21	0.840	TO KNURL	0.34
KPL-10	STD	21	1.000	TO KNURL	4.40
KPL-12	STD	21	1.100	TO KNURL	6.94
RBH-06	BLR	14	0.595	TO HOLE	1.50
RBH-08	BLR	14	0.695	TO HOLE	4.50
RBH-10	BLR	18	0.775	TO HOLE	2.00
RBH-12	BLR	21	0.925	TO HOLE	3.10
BH-06	BL	18	0.765	TO HOLE	1.50
BH-08	BL	21	0.875	TO HOLE	1.00
BH-10	BL	21	1.005	TO HOLE	5.00
BH-12	BL	21	1.085	TO HOLE	7.00